TEST REPORT

SCOPE OF WORK
Traditional extruded wpc decking board

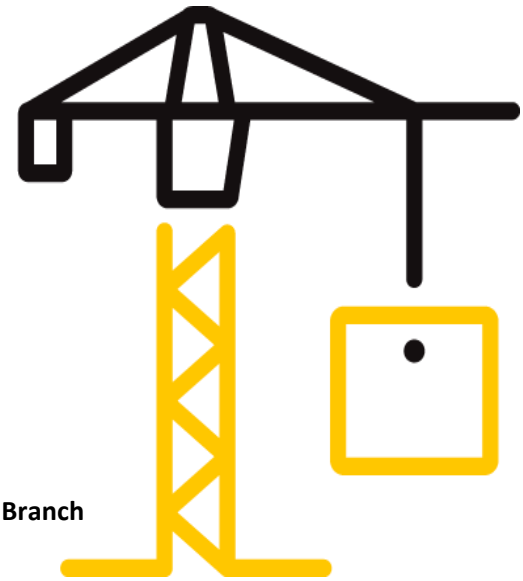
REPORT NUMBER
220803005SHF-001

TEST DATE(S)
2022-08-03 - 2022-09-20

ISSUE DATE
2022-09-20

PAGES
18

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Intertek Testing Services Shenzhen Ltd. Shanghai Fengxian Branch

Test Report

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Intertek Testing Services Shenzhen Ltd. Shanghai Fengxian Branch
Plant 5, No. 6958 Daye Road, Fengxian District, Shanghai, China
Tel: +86 21-61136116 Fax: 021-61189921
Website: www.intertek.com

Test Report

Issue Date: 2022-09-20 Intertek Report No. 220803005SHF-001
Applicant: NEW MATERIAL TECHNOLOGY CO., LTD
Address: BALI ROAD, HELI DEVELOPMENT ZONE, CITY, , PROVINCE
Attn:
Test Type： Performance test, samples provided by the applicant.

Product Information

Product Name	Traditional extruded wpc decking board	**Brand**	/
Sample Description	Good Condition	**Sample Amount**	37 pcs
		Received Date	2022-06-10

Sample ID	**Model**	**Specification**
S220803005SHF.001~004, 006~014	/	140*23mm

Test Methods And Standards

Test Standard	EN 15534-4:2014 Section 4.4, 4.5.1, 4.5.2, 4.5.3, 4.5.5, 4.5.6, 4.5.7 EN 15534-1:2014 Section 6.4.2, 7.1.2.1, 7.4.1, 7.5, 8.3.1, 8.3.2, 9.2, 9.3, 9.4, Annex A CEN/TS 15676:2007, ISO 11359-2:2021, EN 479:2018, EN ISO 9239-1:2010, EN ISO 11925-2:2020, ISO 16869:2008
Specification Standard	EN 15534-4:2014, EN 13501-1:2018
Test Conclusion	The samples were tested according to the above standards, and the results are shown in the following page.

Note:
1.This report does not involve sampling. The report only reflects conformity of the tested items of the samples provided by the testing applicant. Representativeness and authenticity of the submitted samples are responsibilities of the testing applicant.

Report Authorized

INTERTEK TESTING SERVICES SHENZHEN LTD. SHANGHAI FENGXIAN BRANCH 检验检测专用章

Name: Sally Xie Name: Erin Huang
Title: Reviewer Title: Project Engineer

Test Report

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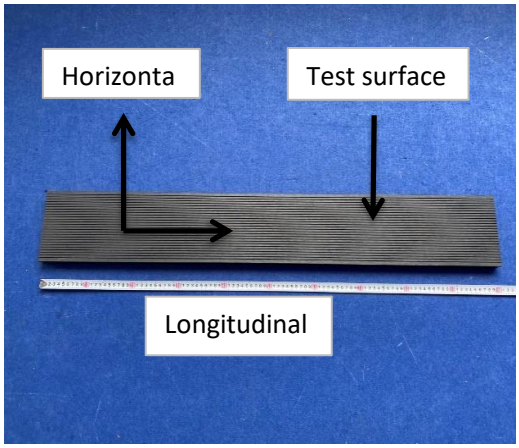
Test Items, Method and Results:

EN 15534-4:2014 Composites made from cellulose-based materials and thermoplastics (usually called wood-polymer composites (WPC) or natural fibre composites (NFC)) Part 4: Specifications for decking profiles and tiles

Test Items	Test Method	Test Results	Test requirements	Verdict
Slipperiness (Pendulum test)	EN 15534-4:2014 Section 4.4 EN 15534-1:2014 Section 6.4.2 CEN/TS 15676:2007	Surface condition: Dry Longitudinal direction: Mean: 61 Min.: 56 Horizontal direction: Mean: 81 Min.: 80	Pendulum value≥36	Pass

Note:

1. Requirement is cited from EN 15534-4:2014 Table 1.
2. Test surface and direction please refer to below picture.



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Test Items	Test Method	Test Results	Test requirements	Verdict
Falling mass impact resistance	EN 15534-4:2014 Section 4.5.1 EN 15534-1:2014 Section 7.1.2.1	Type: Hollow profile Max. Crack length (mm): No crack Max. Residual Indentation (mm): 0.15	None of 10 test specimens shall show a failure with a crack length ≥ 10 mm or a depth of residual indentation ≥ 0,5 mm.	Pass

Note:

1. The falling mass was 1000g and the height was 700mm.

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EN 15534-4:2014 Composites made from cellulose-based materials and thermoplastics (usually called wood-polymer composites (WPC) or natural fibre composites (NFC)) Part 4: Specifications for decking profiles and tiles

Test Items	Test Method	Test Results	Test requirements	Verdict
Flexural properties	EN 15534-4:2014 Section 4.5.2 EN 15534-1:2014 Annex A	Bending Strength: 27.6 MPa Modulus of elasiticity: 2276 MPa Maximum load: Mean: 4962 N Min.: 4917 N Deflection at 500N: Mean: 1.07 mm Max.: 1.38 mm	Flexural properties -F'max: Mean ⩾ 3300 N Min. ⩾ 3000 N -Deflection under a load of 500 N Mean ⩽ 2,0 mm Max.⩽ 2,5 mm	Pass

Note:

1. The test span was 300mm offered by applicant.

Test Report

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Test Items, Method and Results:

EN 15534-4:2014 Composites made from cellulose-based materials and thermoplastics (usually called wood-polymer composites (WPC) or natural fibre composites (NFC)) Part 4: Specifications for decking profiles and tiles

Test Items	Test Method	Test Results			Test requirements	Verdict
Creep behaviour	EN 15534-4:2014 Section 4.5.3 EN 15534-1:2014 Section 7.4.1	Span:	300	mm	Known span in use	Pass
		Mean ΔS:	1.47	mm	Mean ΔS ⩽ 10 mm	
		Max. ΔS:	1.49	mm	Max. ΔS ⩽ 13 mm	
		Mean ΔSr:	0.96	mm	Mean ΔSr ⩽ 5 mm	

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EN 15534-4:2014 Composites made from cellulose-based materials and thermoplastics (usually called wood-polymer composites (WPC) or natural fibre composites (NFC)) Part 4: Specifications for decking profiles and tiles

Test Items	Test Method	Test Results			Test requirements	Verdict
Moisture resistance under cyclic test conditions	EN 15534-4:2014 Section 4.5.5 EN 15534-1:2014 Section 8.3.2	Original Bending Strength:	27.6	MPa	Decrease of bending strength, Mean≤ 20 % Max.≤ 30 %	Pass
		After exposure, Mean Bending Strength:	28.5	MPa		
		Decrease:	-3	%		
		Min Bending Strength:	27.8	MPa		
		Decrease:	-1	%		

Note:

1. The test span was 300mm offered by applicant.

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Test Items, Method and Results:

EN 15534-4:2014 Composites made from cellulose-based materials and thermoplastics (usually called wood-polymer composites (WPC) or natural fibre composites (NFC)) Part 4: Specifications for decking profiles and tiles

Test Items	Test Method	Test Results	Test requirements	Verdict
Swelling and water absorption (28 days immersion)	EN 15534-4:2014 Section 4.5.5 EN 15534-1:2014 Section 8.3.1	Mean Swelling: 2.81 % in thickness 0.27 % in width 0.06 % in length Max. Swelling: 3.25 % in thickness 0.33 % in width 0.11 % in length Water absorption: Mean: 4.40 % Max.: 4.43 %	Means swelling: ≤ 4 % in thickness ≤ 0,8 % in width ≤ 0,4 % in length Max. swelling: ≤ 5 % in thickness ≤ 1,2 % in width ≤ 0,6 % in length Water absorption: Mean≤ 7 % Max.≤ 9 %	Pass

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Test Items, Method and Results:

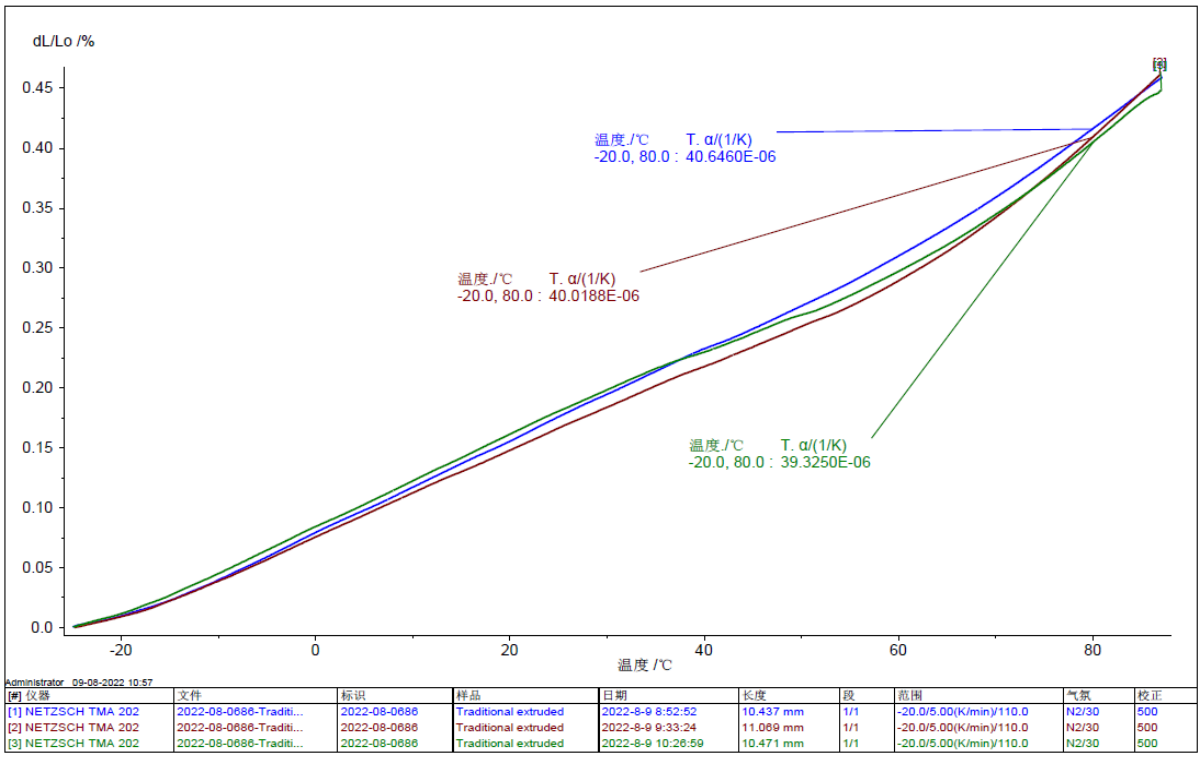
EN 15534-4:2014 Composites made from cellulose-based materials and thermoplastics (usually called wood-polymer composites (WPC) or natural fibre composites (NFC)) Part 4: Specifications for decking profiles and tiles

Test Items	Test Method	Test Results	Test requirements	Verdict
Linear thermal expansion coefficient	EN 15534-4:2014 Section 4.5.6 EN 15534-1:2014 Section 9.2 ISO 11359-2:2021	Mean: 40.0 $\cdot 10^{-6}\ K^{-1}$	$\leqslant 50 \cdot 10^{-6}\ K^{-1}$	Pass

Note:

1. Test item is subcontracted on accreditation by CNAS L2233.

Test graph



[#] 仪器	文件	标识	样品	日期	长度	段	范围	气氛	校正
[1] NETZSCH TMA 202	2022-08-0686-Traditi...	2022-08-0686	Traditional extruded	2022-8-9 8:52:52	10.437 mm	1/1	-20.0/5.00(K/min)/110.0	N2/30	500
[2] NETZSCH TMA 202	2022-08-0686-Traditi...	2022-08-0686	Traditional extruded	2022-8-9 9:33:24	11.069 mm	1/1	-20.0/5.00(K/min)/110.0	N2/30	500
[3] NETZSCH TMA 202	2022-08-0686-Traditi...	2022-08-0686	Traditional extruded	2022-8-9 10:26:59	10.471 mm	1/1	-20.0/5.00(K/min)/110.0	N2/30	500

Test Report

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Test Items, Method and Results:

EN 15534-4:2014 Composites made from cellulose-based materials and thermoplastics (usually called wood-polymer composites (WPC) or natural fibre composites (NFC)) Part 4: Specifications for decking profiles and tiles

Test condition: Place the test pieces horizontally in the oven, maintain the test pieces in the oven for 60 min. at 100°C.

Test Items	Test Method	Test Results
Heat reversion	EN 15534-4:2014 Section 4.5.7 EN 15534-1:2014 Section 9.3 EN 479:2018	Test Temperature: 100°C Mean: -0.22 %

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Test Items, Method and Results:

EN 15534-4:2014 Composites made from cellulose-based materials and thermoplastics (usually called wood-polymer composites (WPC) or natural fibre composites (NFC)) Part 4: Specifications for decking profiles and tiles

Test condition: ambient air temperature 23±2°C

Test Items	Test Method	Test Results	
Heat build-up	EN 15534-4:2014 Section 4.5.7 EN 15534-1:2014 Section 9.4	Set temperature rise for use in horizontal position:	50 °C
		Actual temperature rise for black control specimen:	49.8 °C
		Temperature of test specimen:	45.3 °C
		Predicted heat build-up ΔT:	-4.5 °C

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Test Items, Method and Results:

EN 15534-4:2014 Composites made from cellulose-based materials and thermoplastics (usually called wood-polymer composites (WPC) or natural fibre composites (NFC)) Part 4: Specifications for decking profiles and tiles

Indenter: a hardened steel spherical body with diameter of 10 mm

Test load: Additional load of 2000N with preload of 20N

Indentation time: (25 ± 5) s

Recovery time: at least 24h

Test Items	Test Method	Test Results	
Resistance to indentation	EN 15534-4:2014 Section 4.5.7 EN 15534-1:2014 Section 7.5	Brinell hardness:	82.58 MPa
		Rate of elastic recovery:	76.9 %

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Test Items, Method and Results:

EN 13501-1:2018 Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests

1.1 CRITICAL HEAT FLUX TEST

The test was conducted in accordance with EN ISO 9239-1:2010. This test evaluates the wind-opposed burning behaviour and spread of flame of horizontally mounted floorings exposed to a heat flux radiant gradient in a test chamber, when ignited with pilot flames.

1.2 IGNITABILITY TEST

The test was conducted in accordance with EN ISO 11925-2:2020. This test evaluates the ignitability of a product under exposure to a small flame.

1.3 CLASSIFICATION CRITERIA

The classification was determined in accordance with EN 13501-1:2018. The class B_{fl} with its corresponding fire performance is given in the table below.

Table - Classes of reaction to fire performance for flooring.

Class	Test Method(s)	Classification criteria	Additional classifications
B_{fl}	EN ISO 9239-1 [a] and	Critical flux [b] ≥ 8.0 kW/m^2	Smoke production [c]
	EN ISO 11925-2 [d] Exposure = 15 s	F_S ≤ 150 mm within 20 s	-

Note:

a. Test duration = 30 min.

b. Critical flux is defined as the radiant flux at which the flame extinguishes or the radiant flux after a test period of 30 min, whichever is the lower (i.e. the flux corresponding with the furthest extent of spread of flame within 30 min).

c. s1 = Smoke ≤ 750 % minutes; s2 = not s1.

d. Under conditions of surface flame attack and, if appropriate to the end use application of the product, edge flame attack.

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Test Items, Method and Results:

2 RESULTS AND OBSERATIONS

Method	Parameter	Result
EN ISO 9239-1:2010	Critical flux (transverse), kW/m^2	10.8
	Critical flux (longitudinal), kW/m^2	10.1
	Smoke production, % minutes	103
EN ISO 11925-2:2020 Exposure = 15 s	$F_S \leq 150$ mm within 20 s	Yes

3 CLASSIFICATION

The classification has been carried out in accordance with EN 13501-1.

Fire behaviour		Smoke production	
B_{fl}	-	s	*1*

Reaction to fire classification: *B_{fl}-s1*

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Test Items, Method and Results：

4 Test Photos of EN ISO 9239-1



Before test



After test

Test Report

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Test Items, Method and Results:

Test Item: Fungi resistance test

Test Method: ISO 16869:2008 Plastics - Assessment of the effectiveness of fungistatic compounds in plastics formulations

Test organisms:

Aspergillus niger ATCC 6275, Chaetomium globosum ATCC 6205, Paecilomyces variotii CBS 628.66, Penicillium funiculosum ATCC 9644, Trichoderma longibrachiatum ATCC 13631

Test condition(s): 21days, Humidity＞90%RH, Temperature: 24℃

Rating evaluation:

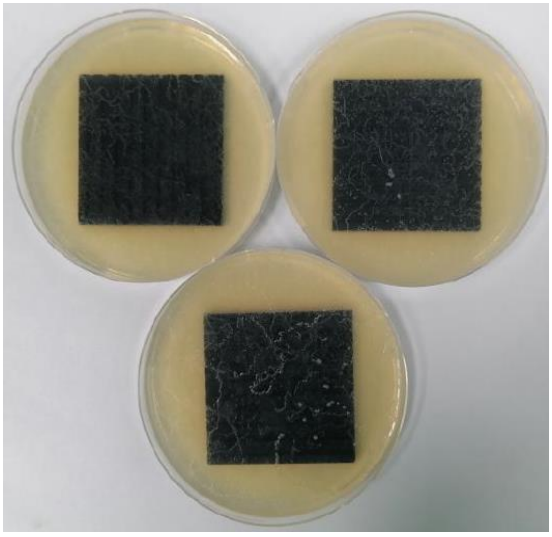
Rating	Growth	Interpretation
0	No growth	The material is resistant to fungal attack
1	Initial growth (compared with the rest of the agar surface)	The material is partially protected against fungal attack or generally not susceptible to such attack
2	Obvious growth and sporulation	The material is susceptible to fungal attack

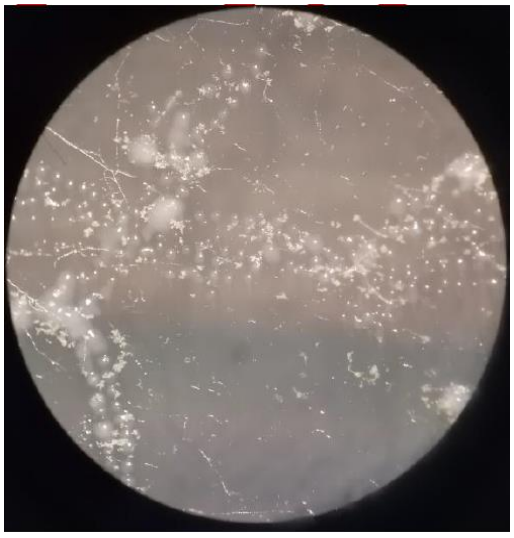
Test result:

Evaluation	Observed growth on specimens
Rating 1	Initial growth (compared with the rest of the agar surface)

Note: Test item was subcontracted on accreditation by CNAS L0823.

Test Photos:





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Appendix A: Sample Received Photo



Front view



Back view



Section view

Revision:

NO.	Date	Changes
220803005SHF-001	2022-09-20	First issue